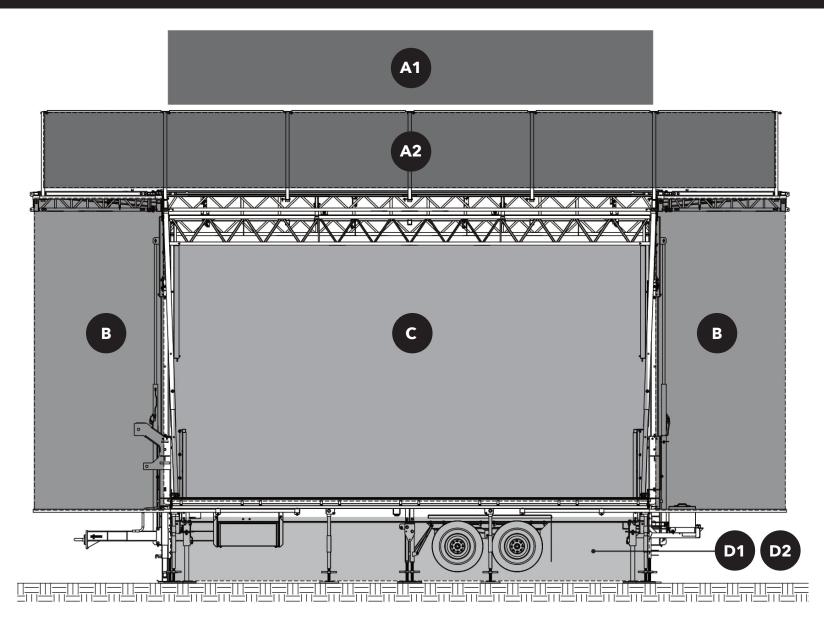


DO IT RIGHT.

# SL 100 BANNERS & TRAILER DESIGN BOOK 2022



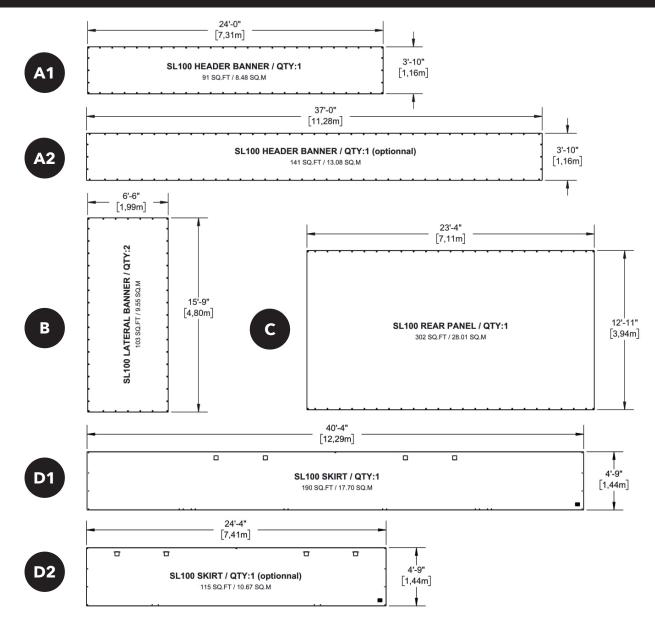


# NOTES:

• Install either A1 or A2 when using this stage. Install either D1 or D2 when using this stage.

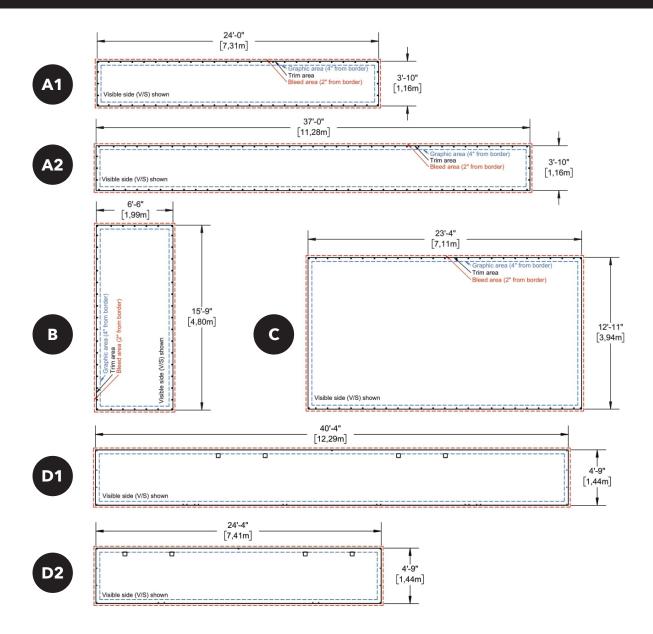
**BANNER SIZE\*** 







**PRINT SIZE\*** 





# HEADER & LATERAL BANNERS, REAR PANEL - FINISHING DETAIL\*

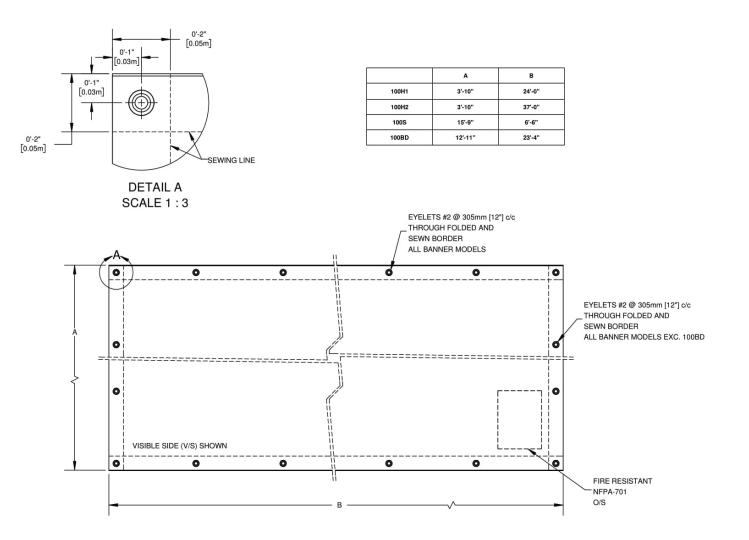


#### **REQUIREMENTS:**

- PVC webbing must be all in one piece. Otherwise, reinforce so that no strain is applied to the banner.
- Areas where welds begin and end must be reinforced with additional stitching.
- Include 12" x 12" trimmings of the same material to allow for possible minor repairs.
- Supploy one [1] tarpaulin bag for transportation purposes and identify its content.

## NOTES:

- "V/S" indicates the outside (visible side).
- "O/S" indicates the inside (opposite side).
- Notes on the drawing take precedence on those above.



#### MATERIAL CHOICES: (must be NFPA 701 & CAN/ULC-S109 compliant):

70% Open Scrim/18oz Grey Vinyl/Backlight Satin White Weave/Poly Flex White Knit





# **REQUIREMENTS:**

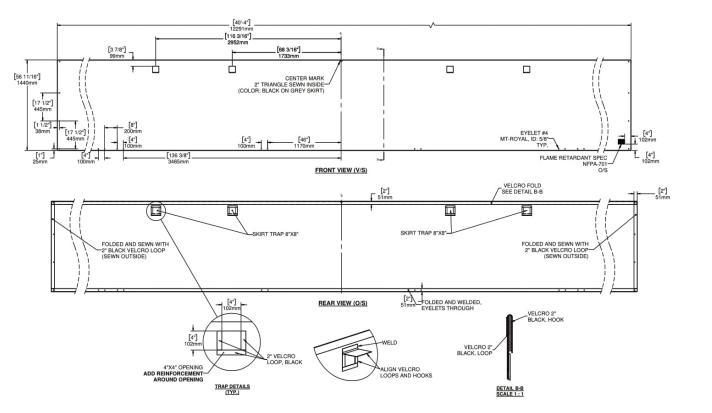
- PVC webbing must be all in one piece. Otherwise, reinforce so that no strain is applied to the banner.
- Areas where welds begin and end must be reinforced with additional stitching.
- All welds and stitches must be continuous and uniform.
- Color match all threads with the vinyl.
- All compontents must be the same color as the vinyl. If this cannot be done, please contact the purchase agent.
- Include 12" x 12" trimmings of the same material to allow for possible minor repairs.
- Supploy one [1] tarpaulin bag for transportation purposes and identify its content.

## NOTES:

- "V/S" indicates the outside (visible side).
- "O/S" indicates the inside (opposite side).
- Notes on the drawing take precedence on those above.

# MATERIAL CHOICES: (must be NFPA 701 & CAN/ULC-S109 compliant):

18oz Grey Vinyl







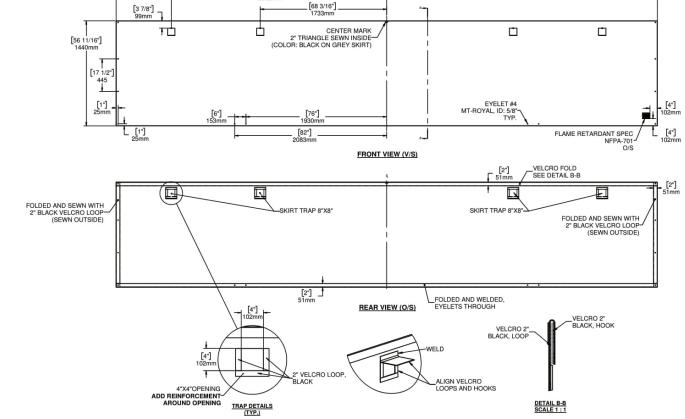


## **REQUIREMENTS:**

- PVC webbing must be all in one piece. Otherwise, reinforce so that no strain is applied to the banner.
- Areas where welds begin and end must be reinforced with additional stitching.
- All welds and stitches must be continuous and uniform.
- Color match all threads with the vinyl.
- All compontents must be the same color as the vinyl. If this cannot be done, please contact the purchase agent.
- Include 12" x 12" trimmings of the same material to allow for possible minor repairs.
- Supploy one [1] tarpaulin bag for transportation purposes and identify its content.

#### NOTES:

- "V/S" indicates the outside (visible side).
- "O/S" indicates the inside (opposite side).
- Notes on the drawing take precedence on those above.



[24'-4"] 7414mm

[116 3/16"] 2952mm

MATERIAL CHOICES: (must be NFPA 701 & CAN/ULC-S109 compliant):

18oz Grey Vinyl